

DM Article Index

Article Title	Author Name	Subject	Issue
The Enhanced Machine Controller	Ray Henry	Computer Numerical Control (CNC)	DM Vol. 01 No. 1 Fall 2006
The Basics of Earning Money	Orest Protch	Hobby Community	DM Vol. 01 No. 1 Fall 2006
Beta Testing: AZZ CNC Extended Travel Upgrades; Microstepping guide; New Belt-Drive Slide		Machine Modifications	DM Vol. 01 No. 1 Fall 2006
Book Review: CNC Programming Techniques	Neil Knopf	Hobby Community	DM Vol. 01 No. 1 Fall 2006
Build The Li'l AI Robot	Jeff Bronk	Robot	DM Vol. 01 No. 1 Fall 2006
Computer Assisted Gear Ratio Calculations	Peter Lott	Cutting Speeds	DM Vol. 01 No. 1 Fall 2006
Easy Electromechanical Stepper Motor Controller	Weston Bye	Electrical	DM Vol. 01 No. 1 Fall 2006
Make Model Engine flywheels on a CNC Mill	Nick Carter	Lathes	DM Vol. 01 No. 1 Fall 2006
What is CNC: Controlling Backlash	Fred Smith	Computer Numerical Control (CNC)	DM Vol. 01 No. 1 Fall 2006
Working with G-code	Mathew Evans	Computer Numerical Control (CNC)	DM Vol. 01 No. 1 Fall 2006
The Ideal Desktop CNC Milling Machine: Retrofitting the EMC	Eugene Neigoff	Projects	DM Vol. 01 No. 2 Winter 2006
The Involute Curve – Drafting a Gear in CAD and Applications	Nick Carter	Computer Aided Drafting (CAD)	DM Vol. 01 No. 2 Winter 2006
Better Drilling at Home	Fred Smith	Drills and Drilling	DM Vol. 01 No. 2 Winter 2006
Book Review: Materials Selection & Application in Mechanical Design	Robert Caron	Hobby Community	DM Vol. 01 No. 2 Winter 2006
Building the Quartz Movement	Weston Bye	Clocks	DM Vol. 01 No. 2 Winter 2006
Low-cost CNC Machine Controllers	Matthew Slauson	Computer Numerical Control (CNC)	DM Vol. 01 No. 2 Winter 2006
Nested Blocks Project	Roland Friestad	Projects	DM Vol. 01 No. 2 Winter 2006
Tool Diameter Compensation	Ray Henry	Techniques	DM Vol. 01 No. 2 Winter 2006
Turbo CAD/CAM Version 3 Review	Stephen Willie Padnos	Computer Aided Drafting (CAD)	DM Vol. 01 No. 2 Winter 2006
Worm Gear Drive	Jim Miller	Drive Components	DM Vol. 01 No. 2 Winter 2006
The Basics of Earning Money Revisited	Julian Wilson	Hobby Community	DM Vol. 02 No. 1 Spring 2007
The Ideal Desktop CNC Milling Machine: Retrofitting the EMC	Eugene Neigoff	Computer Numerical Control (CNC)	DM Vol. 02 No. 1 Spring 2007
Beta Testing: Heidenhain Releases TNC Software Upgrade		Product Review	DM Vol. 02 No. 1 Spring 2007
Book Review: Auto CAD Pocket Reference	Neil Knopf	Hobby Community	DM Vol. 02 No. 1 Spring 2007
Book Review: Differential Equations	Robert Caron	Hobby Community	DM Vol. 02 No. 1 Spring 2007
CNC Milling Machine Conversions: Part One – Measurement	Peter Stenabaugh	Computer Numerical Control (CNC)	DM Vol. 02 No. 1 Spring 2007
My Experience with Turbo Taig	Tom Benedict	Computer Numerical Control (CNC)	DM Vol. 02 No. 1 Spring 2007
Novel Card Selector	Glenn Pettit	General Interest	DM Vol. 02 No. 1 Spring 2007
Put a Ball Screw on Your Shoptask Y-axis	Jerry Pryor	Shop Machinery	DM Vol. 02 No. 1 Spring 2007
ROBO Mill Putting a Sherline Headstock on the Base of a SanI	Jim Louis	Robot	DM Vol. 02 No. 1 Spring 2007
Time Machinery – Following up the Quartz Movement	Weston Bye	Clocks	DM Vol. 02 No. 1 Spring 2007
The Ideal Desktop CNC Milling Machine: Retrofitting the EMC	Eugene Neigoff	Computer Numerical Control (CNC)	DM Vol. 02 No. 2 Summer 2007
The Mechatronist	Weston Bye	Electrical	DM Vol. 02 No. 2 Summer 2007
Beta Testing: T-Nuts & T-slot Cleaners; Tormach releases; five -axis Vise; Heidenhain Safety-Relat		Product Review	DM Vol. 02 No. 2 Summer 2007
Building a Relay Box	Tom Benedict	Projects	DM Vol. 02 No. 2 Summer 2007
CNC Milling Machine Conversion: Part 2 – Measurement Con	Peter Stenabaugh	Machine Modifications	DM Vol. 02 No. 2 Summer 2007
Computer Assistance in Measuring Tapers and Grinding Flats	Peter Lott	Measuring & Layout	DM Vol. 02 No. 2 Summer 2007
Dot Matrix Engraving	Weston Bye	Engines	DM Vol. 02 No. 2 Summer 2007
Mass Finishing Handbook	Robert Caron	Hobby Community	DM Vol. 02 No. 2 Summer 2007
Precision Angle Setting Gage	Roland Friestad	Workholding	DM Vol. 02 No. 2 Summer 2007
Software Upgrade for the EMCO Compact 5 PC Lathe	Jerry Gold	Computer Numerical Control (CNC)	DM Vol. 02 No. 2 Summer 2007
Stirrup	Carmen Gianforte	Projects	DM Vol. 02 No. 2 Summer 2007
Tangential Toolholder for a Sherline Lathe	Marcelo Jost	Lathes	DM Vol. 02 No. 2 Summer 2007
Beta Testing: TEA Machine Upgrade; New Phoenix; Industrial Hobbies, Inc; New DRO		Product Review	DM Vol. 02 No. 3 Fall 2007
The Ideal Desktop CNC Milling Machine: Retrofitting the EMC	Eugene Neigoff	Machine Modifications	DM Vol. 02 No. 3 Fall 2007
The Mechatronist: A Turbine powered Test	Weston Bye	Electrical	DM Vol. 02 No. 3 Fall 2007
Book Review: Guide to Hard Milling & High Speed Machining	Robert Caron	Hobby Community	DM Vol. 02 No. 3 Fall 2007
CNC Milling Machine Conversion: Part Three – Power Supply	Peter Stenabaugh	Machine Modifications	DM Vol. 02 No. 3 Fall 2007
Digital Read-out for the Lathe Cross-feed	W. Lincoln	Lathes	DM Vol. 02 No. 3 Fall 2007
Drag Engraving Tool for CNC Mills	James Donnelly	Computer Aided Drafting (CAD)	DM Vol. 02 No. 3 Fall 2007
Stepper Motor Resonance Abatement	Jack Ensor	Motors	DM Vol. 02 No. 3 Fall 2007
The Mechatronist: Speed Reduction and Monitoring for the T	Weston Bye	Electrical	DM Vol. 02 No. 4 Winter 2007
Accurate Optical Positioning and Measuring – A new Use for	Arnie Minear	Photographic Equipment	DM Vol. 02 No. 4 Winter 2007
Along the G-Code Way: Getting Started	Ed Nisley	G-code	DM Vol. 02 No. 4 Winter 2007
Beta Testing: MACH3 CNC Convention SouthEast Knoxville TN		Shows	DM Vol. 02 No. 4 Winter 2007
CNC Machining Techniques: Work Holding and Fixturing	Roland Friestad	Techniques	DM Vol. 02 No. 4 Winter 2007
CNC Milling Machine Conversion: Power Supply – Addendum	Peter Stenabaugh	Machine Modifications	DM Vol. 02 No. 4 Winter 2007
CNC Milling Machine Conversion: Part Four – Power Supply C	Peter Stenabaugh	Machine Modifications	DM Vol. 02 No. 4 Winter 2007
Work Holding with Plaster of Paris	Carmen Gianforte	Tips & Tricks	DM Vol. 02 No. 4 Winter 2007
Bolt-on, Plug-and-Play CNC	Linda Bernhardt	Computer Numerical Control (CNC)	DM Vol. 03 No. 1 Spring 2008
The Mechatronist: Closed-loop Speed Control for the Turbine	Weston Bye	Electrical	DM Vol. 03 No. 1 Spring 2008
Along the G-Code Way: Cutter Comp and Loops	Ed Nisley	G-code	DM Vol. 03 No. 1 Spring 2008
Beta Testing: Phelps CNC Opens Its Doors to the Public		Product Review	DM Vol. 03 No. 1 Spring 2008
CNC Milling Machine Conversion: Part Five – Stepper Motor I	Peter Stenabaugh	Machine Modifications	DM Vol. 03 No. 1 Spring 2008
CNC Programming With Subroutines	James Donnelly	Computer Numerical Control (CNC)	DM Vol. 03 No. 1 Spring 2008
John Parsons: The Inventor of Numerical Control	Craig Foster	General Interest	DM Vol. 03 No. 1 Spring 2008
The Mechatronist: Encoders from Refrigerator Magnets	Weston Bye	Magnetics & Sensors	DM Vol. 03 No. 2 Summer 2008
Along the G-Code Way: Loops for Copies	Ed Nisley	G-code	DM Vol. 03 No. 2 Summer 2008

Aluminum Flashlight	Robert Galbraith	Projects	DM Vol. 03 No. 2 Summer 2008
An Easy Gaussmeter	Weston Bye	Magnetics & Sensors	DM Vol. 03 No. 2 Summer 2008
Book Review: C What Happens	George Bulliss	Hobby Community	DM Vol. 03 No. 2 Summer 2008
CNC Milling Machine Conversion: Part Six – Stepper Motor M	Peter Stenabaugh	Projects	DM Vol. 03 No. 2 Summer 2008
A CNC Shopping List for the Real Beginner	Jerry Pryor	Tips & Tricks	DM Vol. 03 No. 2 Summer 2008
Crystal Clock	Glenn Pettit	Clocks	DM Vol. 03 No. 2 Summer 2008
Erratum: Closed Loop Speed Control	Weston Bye	Corrections/Errata/Erratum	DM Vol. 03 No. 2 Summer 2008
Using CNC to Build the HEX-2 Engine	Jerry James	Projects	DM Vol. 03 No. 2 Summer 2008
CNC Milling Machine Conversion: Part 7 – Limit Switches, Gu	Peter Stenabaugh	Projects	DM Vol. 03 No. 3 Fall 2008
The Electrical Spark Marker	Joerg Hugel	Electrical	DM Vol. 03 No. 3 Fall 2008
The Joy of Conversational Programming	Linda Bernhardt	Computer Numerical Control (C	DM Vol. 03 No. 3 Fall 2008
The Mechatronist: Magnetic Music – A Programmable Sequ	Weston Bye	Magnetics & Sensors	DM Vol. 03 No. 3 Fall 2008
Along the G-Code Way: Fixtures and Origins	Ed Nisley	G-code	DM Vol. 03 No. 3 Fall 2008
Beta Testing: AutoTurn Digital Lathe Controller Product Info		Product Review	DM Vol. 03 No. 3 Fall 2008
Book Review: CNC Solutions for the Experimenter	George Bulliss	Hobby Community	DM Vol. 03 No. 3 Fall 2008
Erratum: CNC programming with subroutines	TBD	Corrections/Errata/Erratum	DM Vol. 03 No. 3 Fall 2008
Turning on a Mill	Rich Silverman	Techniques	DM Vol. 03 No. 3 Fall 2008
The Burden of Overhead	Orest Protch	Shops	DM Vol. 03 No. 4 Winter 2008
CNC Milling Machine Conversion: Part Eight – Cmas, A-axis, a	Peter Stenabaugh	Projects	DM Vol. 03 No. 4 Winter 2008
The Mechatronist: Magnetic Music – A Solenoid Operated GI	Weston Bye	Projects	DM Vol. 03 No. 4 Winter 2008
Along the G-Code Way: Cutting Corners	Ed Nisley	G-code	DM Vol. 03 No. 4 Winter 2008
Bicycle Fork Manufacture – Pedal Power Precision in Pursuit	Andy Grevstad	Projects	DM Vol. 03 No. 4 Winter 2008
Cheap and Easy Contact Probe	Joe Chritz	Electrical	DM Vol. 03 No. 4 Winter 2008
Using the Mach3 Tool Table in Turn (Lathe)	Jerry Pryor	Lathes	DM Vol. 03 No. 4 Winter 2008
Along the G-Code Way: Angular Fillets	Ed Nisley	G-code	DM Vol. 04 No. 1 Spring 2009
Better Mousetrap – Cutting Your Own Gear Hob	Bob Fritz	Techniques	DM Vol. 04 No. 1 Spring 2009
CNC Milling Machine Conversion -- Addendum Two: Ball Scre	Peter Stenabaugh	Machine Modifications	DM Vol. 04 No. 1 Spring 2009
Core Molds and Wrapper Molds	Carmen Gianforte	Techniques	DM Vol. 04 No. 1 Spring 2009
Indexing for Two-sided Machining	David Morrow	Workholding	DM Vol. 04 No. 1 Spring 2009
Making Brake Shoes with CNC	Edward Hume	Hobby	DM Vol. 04 No. 1 Spring 2009
Professional Digital Machinist: Are you In-control or Just In-ct	Bob Fritz	Techniques	DM Vol. 04 No. 1 Spring 2009
Prototyping in Foam	Aaron Moss	Techniques	DM Vol. 04 No. 1 Spring 2009
The Mechatronist: A Semi-Automatic Coil Winder - Part One	Weston Bye	Projects	DM Vol. 04 No. 1 Spring 2009
Using your Haas CNC Milling Machine as a Lathe - AKA: The M	Tyler Jarosz	Techniques	DM Vol. 04 No. 1 Spring 2009
Along the G-code Way: Relative Coordinates	Ed Nisley	G-code	DM Vol. 04 No. 2 Summer 2009
CNC Milling Machine High-speed Spindle Adapter	Peter Stenabaugh	Machine Modifications	DM Vol. 04 No. 2 Summer 2009
Confused about CAD/CAM? - How to Choose a CAD/CAM Sys	Andy Grevstad	Computer Numerical Control (C	DM Vol. 04 No. 2 Summer 2009
Hands-on with the Rotary Table	Edward Hume	Techniques	DM Vol. 04 No. 2 Summer 2009
Lathe Tools	Jerry Pryor	Lathes	DM Vol. 04 No. 2 Summer 2009
Professional Digital Machinist: Quality - What it is	Bob Fritz	Hobby Community	DM Vol. 04 No. 2 Summer 2009
T-nut Fixture for a Taig CNC Mill	Randolph Graves	Workholding	DM Vol. 04 No. 2 Summer 2009
The Mechatronist: A Semi-automatic Coil Winder - Part Two	Weston Bye	Projects	DM Vol. 04 No. 2 Summer 2009
Touch-trigger Contact Probe	J.R. Williams	Shop Equipment - Misc	DM Vol. 04 No. 2 Summer 2009
Using Algebra to Buy Production Machines	Orest and Janina Protch	Techniques	DM Vol. 04 No. 2 Summer 2009
Along the G-code Way: Triangles for Trenching	Ed Nisley	G-code	DM Vol. 04 No. 3 Fall 2009
CNC Edge Probing - How Mach3 Continues to Amaze Me	Jerry Pryor	Computer Numerical Control (C	DM Vol. 04 No. 3 Fall 2009
Ferguson's Mechanical Paradox Orrery - Part One	James Donnelly	Hobby	DM Vol. 04 No. 3 Fall 2009
Getting a Grip Under Vacuum	Todd Reith	Workholding	DM Vol. 04 No. 3 Fall 2009
The Mechatronist: The Walking Beam Transfer	Weston Bye	Hobby	DM Vol. 04 No. 3 Fall 2009
The Professional Digital Machinist: Professionalism as Opposi	Bob Fritz	Shops	DM Vol. 04 No. 3 Fall 2009
Troubleshooting Fabrication Problems	Orest Protch	Shops	DM Vol. 04 No. 3 Fall 2009
Along the G-code Way: Better Programming with Names, Eq	Ed Nisley	G-code	DM Vol. 04 No. 4 Winter 2009
CNC Edge Probing - How Mach3 Continues to Amaze Me - Pa	Jerry Pryor	Techniques	DM Vol. 04 No. 4 Winter 2009
Ferguson's Mechanical Paradox Orrery - Part Two	James Donnelly	Hobby	DM Vol. 04 No. 4 Winter 2009
The Mechatronist: Electronic Threading - Part One	Weston Bye	Machine Modifications	DM Vol. 04 No. 4 Winter 2009
A Quill Master Collet Project	Guy Hanson	Machine Modifications	DM Vol. 04 No. 4 Winter 2009
EMC: Free and Powerful Open Source CNC Software	Dale Grover	Techniques	DM Vol. 04 No. 4 Winter 2009
Getting Down to Basic Costs	Orest Protch and Shaun Waayenbe	Techniques	DM Vol. 04 No. 4 Winter 2009
The Professional Digital Machinist: Using the Tools of ISO 90C	Bob Fritz	Hobby Community	DM Vol. 04 No. 4 Winter 2009
Z-height Tool Setting Gage	Peter Stenabaugh	Measuring & Layout	DM Vol. 04 No. 4 Winter 2009
The Mechatronist: Electronic Threading - Part Two	Weston Bye	Machine Modifications	DM Vol. 04 No. 4 Winter 2009
Ferguson's Mechanical Paradox Orrery - Part Three	James Donnelly	Hobby	DM Vol. 05 No. 1 Spring 2010
Along the G-Code Way: Better Programming with Subroutine	Ed Nisley	G-code	DM Vol. 05 No. 1 Spring 2010
RapMan 3D Printer	David Baker	Shop Equipment - Misc	DM Vol. 05 No. 1 Spring 2010
So You're Thinking of Getting into CNC as a Hobby?	David Schober	Hobby Community	DM Vol. 05 No. 1 Spring 2010
The Professional Digital Machinist: Making Screws on the CN	Bob Fritz	Mills	DM Vol. 05 No. 1 Spring 2010
What Software do I Need to Run a CNC Mill?	Chris Wood	Mills	DM Vol. 05 No. 1 Spring 2010
DIY Remote Control for your CNC Machine - Part One: Build i	Randall Ray	Computer Numerical Control (C	DM Vol. 05 No. 2 Summer 2010
The Mechatronist: Electronic Threading - Part Three	Weston Bye	Threads, Taps, Dies	DM Vol. 05 No. 2 Summer 2010
Along the G-Code Way: Rotary Angles	Ed Nisley	G-code	DM Vol. 05 No. 2 Summer 2010
Broaching on the Mill	George Bulliss with Tyler Jarosz	Mills	DM Vol. 05 No. 2 Summer 2010
Computers in the Shop - Revisited	Roland Friestad	Computers	DM Vol. 05 No. 2 Summer 2010

Programming Arcs and Circles	Jerry Finch	Programming	DM Vol. 05 No. 2 Summer 2010
The Art of Marketing your Cutting Services	Orest Protch	Hobby Community	DM Vol. 05 No. 2 Summer 2010
The Professional Digital Machinist: Turn Your Mill into a Scan	Andy Grevstad	Inspection Equipment	DM Vol. 05 No. 2 Summer 2010
Using RCS to Get Control	Steven Lapinskas	Programming	DM Vol. 05 No. 2 Summer 2010
DIY Remote Control for your CNC Machine - Part Two: Makin	Randall Ray	Machine Pendant	DM Vol. 05 No. 3 Fall 2010
Along the G-Code Way: Knurling by Numbers	Ed Nisley	G-code	DM Vol. 05 No. 3 Fall 2010
Computers in the Shop: The 2010 CNC Workshop	Roland Friestad	Shows	DM Vol. 05 No. 3 Fall 2010
Make Your Own Vise Work Stop	Tom Holderer	Shop Equipment - Misc	DM Vol. 05 No. 3 Fall 2010
No Secrets: Open-source CAM Application Bares All	Brad Collette and Daniel Falck	Computer Aided Machining (CAM)	DM Vol. 05 No. 3 Fall 2010
The Mechatronist: An Accessory Milling/Drilling Spindle for tl	Weston Bye	Lathes	DM Vol. 05 No. 3 Fall 2010
The Professional Digital Machinist: A Case of the Bends - Und	Andy Grevstad	Techniques	DM Vol. 05 No. 3 Fall 2010
DIY Remote Control for your CNC Machine - Part Three: Oper	Randall Ray	Machine Pendant	DM Vol. 05 No. 4 Winter 2010
Along the G-Code Way: USB Jogging Pendant	Ed Nisley	G-code	DM Vol. 05 No. 4 Winter 2010
How I Added a Spindle Lock to my Porter Cable Router	Michael Hobgood	CNC Router	DM Vol. 05 No. 4 Winter 2010
LazyTurn - Turning Software for the CNC Lathe	Richard Valites	Computer Numerical Control (CNC)	DM Vol. 05 No. 4 Winter 2010
Overhead Allocations: The Minefield of the Manufacturing W	Orest and Larissa Protch	Hobby Community	DM Vol. 05 No. 4 Winter 2010
Shop Made Tools - A Digital Height Gage	Gary Liming	Measuring & Layout	DM Vol. 05 No. 4 Winter 2010
The Mechatronist: A CNC X-Y Table	Weston Bye	Computer Numerical Control (CNC)	DM Vol. 05 No. 4 Winter 2010
The Professional Digital Machinist: Preventing Collet Slip	Greg Jackson, Scott Mulkerin, and	Collets	DM Vol. 05 No. 4 Winter 2010
Building a Simple Servo Mill - Part One	Jim Louis	Machine Build	DM Vol. 06 No. 1 Spring 2011
A Hobby or a Business?	Mark Battersby	Hobby Community	DM Vol. 06 No. 1 Spring 2011
Along the G-Code Way: Home Switches	Ed Nisley	G-code	DM Vol. 06 No. 1 Spring 2011
Mini Lathe Pencil Grinder Holder	Randolph Graves	Lathes	DM Vol. 06 No. 1 Spring 2011
Probing with Mach3 Turn (Lathe Tool Touch-off) with a \$10 B	Jerry Pryor	Probing	DM Vol. 06 No. 1 Spring 2011
The Mechatronist: CNC Control for the X-Y Table	Weston Bye	Machine Modifications	DM Vol. 06 No. 1 Spring 2011
The Professional Digital Machinist: Programming a 4th Axis: S	Andy Grevstad	Programming	DM Vol. 06 No. 1 Spring 2011
Building a Simple Servo Mill - Part Two	Jim Louis	Machine Build	DM Vol. 06 No. 2 Summer 2011
The Professional Digital Machinist: Cutter Radius Compensati	Greg Jackson, Daniel Rogge, and Ar	Techniques	DM Vol. 06 No. 2 Summer 2011
Along the G-Code Way: Tool Length Probe	Ed Nisley	Probing	DM Vol. 06 No. 2 Summer 2011
Benefits of 3D Modeling in the Home Shop - Impossible Parts	Christopher David	Computer Aided Drafting (CAD)	DM Vol. 06 No. 2 Summer 2011
Can Increased Production Lead to Lower Profits?	Orest Protch	Hobby Community	DM Vol. 06 No. 2 Summer 2011
Push Button Vectors	Gary Liming	Computer Aided Drafting (CAD)	DM Vol. 06 No. 2 Summer 2011
Soft Jaws for those Tough Jobs	Ronald Burri	Shop Equipment - Misc	DM Vol. 06 No. 2 Summer 2011
The Mechatronist: Getting from CAD to Chips	Weston Bye	Computer Numerical Control (CNC)	DM Vol. 06 No. 2 Summer 2011
The Mechatronist: Success, Failure, and Feature Creep	Weston Bye	Computer Numerical Control (CNC)	DM Vol. 06 No. 3 Fall 2011
Along the G-Code Way: Intro to DIY 3D Printing	Ed Nisley	G-code	DM Vol. 06 No. 3 Fall 2011
Building a Simple Servo Mill - Part Three: Powering it Up	Jim Louis	Computer Numerical Control (CNC)	DM Vol. 06 No. 3 Fall 2011
Grandfather's Joy	Tom Holderer	Projects	DM Vol. 06 No. 3 Fall 2011
The Digital Machinist CNC Workshop's CNC Mini-mill Build Cl	Max Ben-aaron	Computer Numerical Control (CNC)	DM Vol. 06 No. 3 Fall 2011
The MachSTDMill Project: Customizing CNC Software - Part T	David Bagby	Computer Numerical Control (CNC)	DM Vol. 06 No. 3 Fall 2011
The Magnetic Attraction of Going Home	Gary Liming	CNC Router	DM Vol. 06 No. 3 Fall 2011
The Professional Digital Machinist: Cutter Radius Compensati	Greg Jackson, Daniel Rogge, and Ar	Techniques	DM Vol. 06 No. 3 Fall 2011
Using CAD to Help Write G-code	Pete Sorenson	Computer Aided Drafting (CAD)	DM Vol. 06 No. 3 Fall 2011
A Multi-Purpose Touch Probe/Tool Height Setter	Arnie Minear	Computer Numerical Control (CNC)	DM Vol. 06 No. 4 Winter 2011
Along the G-Code Way: 3D Printed Sink Strainer	Ed Nisley	G-code	DM Vol. 06 No. 4 Winter 2011
Basic Feeds and Speeds	Bob Warfield	General Interest	DM Vol. 06 No. 4 Winter 2011
Building a Simple Servo Mill - Part Four: Making it Work	Jim Louis	Computer Numerical Control (CNC)	DM Vol. 06 No. 4 Winter 2011
Increasing the Through-put of Machined Parts	Tdon Comer	Computer Numerical Control (CNC)	DM Vol. 06 No. 4 Winter 2011
Safety First : Consistent CNC Success Starts with the Safety BI	Andy Grevstad	Computer Numerical Control (CNC)	DM Vol. 06 No. 4 Winter 2011
The High Cost of Not Doing It Right	Orest Protch	General Interest	DM Vol. 06 No. 4 Winter 2011
The MachStdMill Project: Customizing CNC Control Software	David Bagby	Computer Numerical Control (CNC)	DM Vol. 06 No. 4 Winter 2011
The Mechatronist: A Magnetic Gear Clock - Part One	Weston Bye	Clocks	DM Vol. 06 No. 4 Winter 2011
Along the G-Code Way: Some 3D Assembly Required	Ed Nisley	G-code	DM Vol. 07 No. 1 Spring 2012
An Electronic Dividing Head - Part One	John Ehler	Shop Machinery	DM Vol. 07 No. 1 Spring 2012
Basic Feeds and Speeds - Part Two: The Role of Coolant in CN	Bob Warfield	General Machining Knowledge	DM Vol. 07 No. 1 Spring 2012
Clamping Skinny Parts	James Donnelly	Shop Accessories	DM Vol. 07 No. 1 Spring 2012
Machine Shop Staffing	Orest Protch	Miscellaneous	DM Vol. 07 No. 1 Spring 2012
The Mechatronist: A Magnetic Gear Clock - Part Two	Weston Bye	Clocks	DM Vol. 07 No. 1 Spring 2012
The Professional Digital Machinist: Go With What You Know	Andy Grevstad	General Machining Knowledge	DM Vol. 07 No. 1 Spring 2012
Along the G-Code Way: Support Structures for 3D Printing	Ed Nisley	G-code	DM Vol. 07 No. 2 Summer 2012
An Electronic Dividing Head: Part Two	John Ehler	Shop Machinery	DM Vol. 07 No. 2 Summer 2012
Basic Fees and Speeds - Part Three: Intermediate CNC Feeds	Bob Warfield	General Machining Knowledge	DM Vol. 07 No. 2 Summer 2012
The Mechatronist: A Magnetic Gear Clock - Part Three	Weston Bye	Clocks	DM Vol. 07 No. 2 Summer 2012
The Professional Digital Machinist: Getting Serious about Tap	Andy Grevstad	Techniques	DM Vol. 07 No. 2 Summer 2012
Use Your CNC Machine and Mach3/LinuxCNC for 3D Printing	Dan Mauch	Shop Machinery	DM Vol. 07 No. 2 Summer 2012
A Hanging Lathe	David Bagby	Lathes	DM Vol. 07 No. 3 Fall 2012
Along the G-Code Way: Negative Volumes	Ed Nisley	G-code	DM Vol. 07 No. 3 Fall 2012
An Electronic Dividing Head: Part Three	John Ehler	Shop Machinery	DM Vol. 07 No. 3 Fall 2012
The Mechatronist: A Magnetic Gear Clock - Part Four	Weston Bye	Clocks	DM Vol. 07 No. 3 Fall 2012
The Professional Digital Machinist: Quick and Fast Engraving:	Andy Grevstad	Computer Numerical Control (CNC)	DM Vol. 07 No. 3 Fall 2012
Tool Tables in CAM and LinuxCNC	Jim Louis	Computer Aided Machining (CAM)	DM Vol. 07 No. 3 Fall 2012
3D Modeling for Model Engine Builders: "Lucy" the See-throt	Christopher Vasconcelos	Computer Aided Drafting (CAD)	DM Vol. 07 No. 4 Winter 2012

Speeds, Feeds, and Other Basic Machining Calculations	Shad Butikofer	General Machining Knowledge	DM Vol. 07 No. 4 Winter 2012
Along the G-Code Way: Plastic and Metal	Ed Nisley	G-code	DM Vol. 07 No. 4 Winter 2012
Book Review: Build a Pulse EDM Machine	George Bulliss	Hobby Community	DM Vol. 07 No. 4 Winter 2012
Continuing Education and Machining	Orest Protch and Janina Protch	Hobby Community	DM Vol. 07 No. 4 Winter 2012
Harnessing the Power of the Z-limit Switch in Mach3	Michael Hobgood	Computer Numerical Control (CNC)	DM Vol. 07 No. 4 Winter 2012
The Mechatronist: A Magnetic Gear Clock - Part Five	Weston Bye	Clocks	DM Vol. 07 No. 4 Winter 2012
The Professional Digital Machinist: Faster and Cheaper? You	Andy Grevstad	Mills	DM Vol. 07 No. 4 Winter 2012
Using an Electronic Lead Screw Equipped Lathe	John Bergmann	Lathes	DM Vol. 07 No. 4 Winter 2012
3D Modeling for Model Engine Builders: "Lucy" the See-thru	Christopher Vasconcelos	Computer Aided Drafting (CAD)	DM Vol. 08 No. 1 Spring 2013
The Professional Digital Machinist: Right Tool, Right Job - Dec	Andy Grevstad	Shop Accessories	DM Vol. 08 No. 1 Spring 2013
A Way Out of Coil Winding Miseries	Jim Hansen	Miscellaneous	DM Vol. 08 No. 1 Spring 2013
Along the G-Code Way: Extruding Shapes for 3D Models	Ed Nisley	G-code	DM Vol. 08 No. 1 Spring 2013
Building a Tool Chest with a Little Help from Vectric and my C	Gary Liming	CNC Router	DM Vol. 08 No. 1 Spring 2013
How I Used CNC to Make a Cutter and Timing Pulleys	Jerry Pryor	Computer Numerical Control (CNC)	DM Vol. 08 No. 1 Spring 2013
The Mechatronist: A Generator for Wind Applications	Weston Bye	Electrical	DM Vol. 08 No. 1 Spring 2013
A Five Input, Eight Output Parallel Port Board for Mach3	Ross Babcock	Computer Numerical Control (CNC)	DM Vol. 08 No. 2 Summer 2013
Along the G-Code Way: Printing Threads	Ed Nisley	G-code	DM Vol. 08 No. 2 Summer 2013
Motorizing a Super Spacer	John Farnsworth	Shop Machinery	DM Vol. 08 No. 2 Summer 2013
The Mechatronist: Converting the LittleMachineShop.com Hi	Weston Bye	Computer Numerical Control (CNC)	DM Vol. 08 No. 2 Summer 2013
Tips for Setting up an MP-03 Pendant on Mach3	Scott Shafer	Computer Numerical Control (CNC)	DM Vol. 08 No. 2 Summer 2013
What's an Arduino and What can I do with It?	Ralph Waters	Miscellaneous	DM Vol. 08 No. 2 Summer 2013
A Crank-Rocker Stirling Engine	Tom Holderer	Engines	DM Vol. 08 No. 3 Fall 2013
Along the G-Code Way: Measuring Coordinates	Ed Nisley	G-code	DM Vol. 08 No. 3 Fall 2013
Another Way to Make a Handle	Frank DiSanti	Projects	DM Vol. 08 No. 3 Fall 2013
Building a Small Index Fixture	Pete Sorenson	Shop Accessories	DM Vol. 08 No. 3 Fall 2013
Gage Pins and Blocks	Rich Silverman	Shop Accessories	DM Vol. 08 No. 3 Fall 2013
Scope It!	Jerry Pryor	Miscellaneous	DM Vol. 08 No. 3 Fall 2013
The Mechatronist: The PMDX-340: Plug and Play Control for I	Weston Bye	Computer Numerical Control (CNC)	DM Vol. 08 No. 3 Fall 2013
The Professional Digital Machinist: Battling Burrs	Andy Grevstad	Computer Numerical Control (CNC)	DM Vol. 08 No. 3 Fall 2013
Along the G-Code Way: Manifold 3D Models	Ed Nisley	G-code	DM Vol. 08 No. 4 Winter 2013
Alternate Electronics for the Magnetic Gear Clock	Thomas Babcock	Clocks	DM Vol. 08 No. 4 Winter 2013
CNC Rebuilding Adventures	Tim Pletcher	Miscellaneous	DM Vol. 08 No. 4 Winter 2013
Digital Sculpting	Michael Hobgood	Computer Aided Machining (CAM)	DM Vol. 08 No. 4 Winter 2013
Have an Arduino and Stepper Motor Gathering Dust? Build a	Gary Liming	Shop Accessories	DM Vol. 08 No. 4 Winter 2013
Programed Tool and Speed Changes for Small CNC Lathes	Joerg Hugel	Computer Numerical Control (CNC)	DM Vol. 08 No. 4 Winter 2013
The Mechatronist: The Fourth Axis	Weston Bye	Mills	DM Vol. 08 No. 4 Winter 2013
A Pneumatic Collet Closer for 3C Collets	Ross Babcock	Lathes	DM Vol. 09 No. 1 Spring 2014
Along the G-Code Way: Extruded Knurling	Ed Nisley	G-code	DM Vol. 09 No. 1 Spring 2014
CNC Rebuilding Adventures - Part Two	Tim Pletcher	Miscellaneous	DM Vol. 09 No. 1 Spring 2014
How to Read and Draw Electrical Prints for Your Machine	Scott Shafer	Miscellaneous	DM Vol. 09 No. 1 Spring 2014
Spindle Speed Monitor for the CNC Mill	Gerald Carlson, Ph.D.	Mills	DM Vol. 09 No. 1 Spring 2014
The Mechatronist: The Fourth Axis - Beginning Operations	Weston Bye	Mills	DM Vol. 09 No. 1 Spring 2014
A CNC Gantry with Some Travel!	Robert Roswick	Shop Machinery	DM Vol. 09 No. 2 Summer 2014
Along the G-Code Way: The GCMC G-Code Compiler	Ed Nisley	G-code	DM Vol. 09 No. 2 Summer 2014
CNC Rebuilding Adventures - Part Three	Tim Pletcher	Miscellaneous	DM Vol. 09 No. 2 Summer 2014
The Laser Engraver/Cutter	Doug Ripka	Shop Machinery	DM Vol. 09 No. 2 Summer 2014
The Mechatronist: Geneva Hours - Part One	Weston Bye	Clocks	DM Vol. 09 No. 2 Summer 2014
A Spindle Ring Light for Your Mill	Gerald Carlson, Ph.D.	Mills	DM Vol. 09 No. 3 Fall 2014
Along the G-Code Way: Practical 3D Printing	Ed Nisley	G-code	DM Vol. 09 No. 3 Fall 2014
Book Reviews: Beginning AutoCAD 2015 and AutoCAD Pocke	George Bulliss	Hobby Community	DM Vol. 09 No. 3 Fall 2014
Mach3 Tachometer	Peter Barratt	Computer Numerical Control (CNC)	DM Vol. 09 No. 3 Fall 2014
Migrating from Mach3 to LinuxCNC	Thomas Allsup	Computer Numerical Control (CNC)	DM Vol. 09 No. 3 Fall 2014
Part Holding: Vacuums and Bridges	Pete Sorenson	Miscellaneous	DM Vol. 09 No. 3 Fall 2014
The Mechatronist: Geneva Hours - Part Two	Weston Bye	Clocks	DM Vol. 09 No. 3 Fall 2014
Users' Guide for Brains	Scott Shafer	Computer Numerical Control (CNC)	DM Vol. 09 No. 3 Fall 2014
A Place for 3D Printing in Your Shop	Thomas Allsup	3D Printing	DM Vol. 09 No. 4 Winter 2014
Add a Pendant to Your CNC	Jon Working	Shop Accessories	DM Vol. 09 No. 4 Winter 2014
Along the G-Code Way: Height Maps and 3D Printed Chocola	Ed Nisley	3D Printing	DM Vol. 09 No. 4 Winter 2014
CNC Plasma Cutting	Kustaa Nyholm	Plasma	DM Vol. 09 No. 4 Winter 2014
Fourth-Axis CNC Machining of a Gear	Dan Mauch	Miscellaneous	DM Vol. 09 No. 4 Winter 2014
Linear Actuator Drawbar for the Mill	Gerald Carlson, Ph.D.	Mills	DM Vol. 09 No. 4 Winter 2014
The CNC Workshop - It's Back!	George Bulliss	Hobby Community	DM Vol. 09 No. 4 Winter 2014
The Mechatronist: Geneva Hours - Part Three	Weston Bye	Clocks	DM Vol. 09 No. 4 Winter 2014
Along the G-Code Way: 3D Printed Chain Mail	Ed Nisley	3D Printing	DM Vol. 10 No. 1 Spring 2015
Arduinos in the Shop: Building a Shop Dust Gauge - Part One	Gary Liming	Electronics	DM Vol. 10 No. 1 Spring 2015
Old Fashioned Fun Using New Era Tools - A Simple Project fo	Tom Holderer	Miscellaneous	DM Vol. 10 No. 1 Spring 2015
Printing a New Front Sight	Lee Wallis	3D Printing	DM Vol. 10 No. 1 Spring 2015
Sinusoidal Quadrature	David Bowling	Electronics	DM Vol. 10 No. 1 Spring 2015
The Mechatronist: Geneva Hours - Part Four	Weston Bye	Clocks	DM Vol. 10 No. 1 Spring 2015
Along the G-Code Way: 3D Printed Cylindrical Parts	Ed Nisley	3D Printing	DM Vol. 10 No. 2 Summer 2015
Arduinos in the Shop: Building a Shop Dust Gauge - Part Two	Gary Liming	Electronics	DM Vol. 10 No. 2 Summer 2015
Building a 3D Printer - Part One	Gary Liming	3D Printing	DM Vol. 10 No. 2 Summer 2015

The Mechatronist: Heat Coloring Steel	Weston Bye	Miscellaneous	DM Vol. 10 No. 2 Summer 2015
The Phoenix Coil Winder	Gordon Dick	Shop Machinery	DM Vol. 10 No. 2 Summer 2015
Upgrade Your CNC Router	Bruce Pease	CNC Router	DM Vol. 10 No. 2 Summer 2015
Along the G-Code Way: 3D Printing Start and End Files	Ed Nisley	3D Printing	DM Vol. 10 No. 3 Fall 2015
Building a 3D Printer - Part Two	Gary Liming	3D Printing	DM Vol. 10 No. 3 Fall 2015
Building Gizmo: A 3-Axis CNC Router - Part One	Dennis Howe	CNC Router	DM Vol. 10 No. 3 Fall 2015
Screw Threads with a 3D Printer	Thomas Allsup	3D Printing	DM Vol. 10 No. 3 Fall 2015
The Mechatronist: Injection Molding Epoxy	Weston Bye	Miscellaneous	DM Vol. 10 No. 3 Fall 2015
When It Comes to LED Upgrades - Size Doesn't Matter and No	Josh Kegley	Miscellaneous	DM Vol. 10 No. 3 Fall 2015
Wireless TIG Welding Pedal	Dennis Kramer	Shop Accessories	DM Vol. 10 No. 3 Fall 2015
2015 CNC Workshop	George Bulliss	Hobby Community	DM Vol. 10 No. 4 Winter 2015
Along the G-Code Way: 3D Printer Platform Alignment	Ed Nisley	3D Printing	DM Vol. 10 No. 4 Winter 2015
Building a 3D Printer - Part Three	Gary Liming	3D Printing	DM Vol. 10 No. 4 Winter 2015
Building Gizmo: a 3-Axis CNC Router - Part Two	Dennis Howe	CNC Router	DM Vol. 10 No. 4 Winter 2015
New Cold Room Control	Gordon Dick	Miscellaneous	DM Vol. 10 No. 4 Winter 2015
The Mechatronist: Automaton Mechanisms	Weston Bye	Projects	DM Vol. 10 No. 4 Winter 2015
Onshape - First Impressions	Kustaa Nyholm	Software	DM Vol. 11 No. 1 Spring 2016
BoxCenter	John C. Osborne	Miscellaneous	DM Vol. 11 No. 1 Spring 2016
Custom Bearings and Joints - The Secret Recipe	Dennis Kramer	Miscellaneous	DM Vol. 11 No. 1 Spring 2016
Building a 3D Printer - Part Four	Gary Liming	3D Printing	DM Vol. 11 No. 1 Spring 2016
Building Gizmo: A 3-Axis CNC Router - Part Three	Dennis Howe	CNC Router	DM Vol. 11 No. 1 Spring 2016
The Mechatronist: Automaton Mechanisms - Part Two	Weston Bye	Projects	DM Vol. 11 No. 1 Spring 2016
Along the G-code Way: 3D Printer Platform Adhesion	Ed Nisley	3D Printing	DM Vol. 11 No. 1 Spring 2016
Build a Weather Vane	Gordon D. Dick	Miscellaneous	DM Vol. 11 No. 2 Summer 2016
Base Support Fixturing for Milling (as told to R. G. Sparber)	Corey Renner	Mills	DM Vol. 11 No. 2 Summer 2016
Limit and Stop Switch Circuit	R. G. Sparber	Electronics	DM Vol. 11 No. 2 Summer 2016
The True Cost of 3D Printing	Thomas Allsup	3D Printing	DM Vol. 11 No. 2 Summer 2016
Building Gizmo: a 3-Axis CNC Router - Part Four	Dennis Howe	CNC Router	DM Vol. 11 No. 2 Summer 2016
Along the G-Code Way: Vacuum Tube Lights	Ed Nisley	3D Printing	DM Vol. 11 No. 2 Summer 2016
The Mechatronist: Automaton Mechanisms - Part Three	Weston Bye	Projects	DM Vol. 11 No. 2 Summer 2016
A Different Kind of Pump for the Shop	Dennis Kramer	Projects	DM Vol. 11 No. 3 Fall 2016
A Project for the Birds	Gordon D. Dick	Projects	DM Vol. 11 No. 3 Fall 2016
Building Gizmo: A 3-Axis CNC Router - Part Five	Dennis Howe	CNC Router	DM Vol. 11 No. 3 Fall 2016
The Mechatronist: Automaton Mechanisms - Part Four	Weston Bye	Projects	DM Vol. 11 No. 3 Fall 2016
Along the G-Code Way: Arduino Programming Intro	Ed Nisley	Software	DM Vol. 11 No. 3 Fall 2016
An Electronic Lead Screw for a D6000 Wabeco Lathe	D.B. Plewes	Lathes	DM Vol. 11 No. 4 Winter 2016
Finding a Place for a Small Laser Engraver in Your Shop	Thomas Allsup	Shop Machinery	DM Vol. 11 No. 4 Winter 2016
2016 CNC Workshop	George Bulliss	Hobby Community	DM Vol. 11 No. 4 Winter 2016
Building Gizmo: a 3-Axis CNC Router - Part Six	Dennis Howe	CNC Router	DM Vol. 11 No. 4 Winter 2016
Seven Reasons to try CAD in the Home Shop	John Saunders	Software	DM Vol. 11 No. 4 Winter 2016
Along the G-Code Way: 3D Printed Fixtures	Ed Nisley	3D Printing	DM Vol. 11 No. 4 Winter 2016
The Mechatronist: Automaton Mechanisms - Part Five	Weston Bye	Projects	DM Vol. 11 No. 4 Winter 2016
Encoder Threading with Mach4 Lathe and the PoKeys57CNC	Dan Mauch	Software	DM Vol. 11 No. 4 Winter 2016
Portable Digital Spot Welder "There's an App for That" – Part	Dennis Kramer	Shop Machinery	DM Vol. 12 No. 1 Spring 2017
Building Gizmo: a 3-Axis CNC Router - Part Seven	Dennis Howe	CNC Router	DM Vol. 12 No. 1 Spring 2017
A Magnetic Incremental Encoder	Gordon D. Dick	Electronics	DM Vol. 12 No. 1 Spring 2017
Along the G-Code Way: Printed Band Saw Lights	Ed Nisley	3D Printing	DM Vol. 12 No. 1 Spring 2017
The Mechatronist: Automaton Mechanisms – Part Six	Weston Bye	Projects	DM Vol. 12 No. 1 Spring 2017
Tormach Tech Days	George Bulliss	Hobby Community	DM Vol. 12 No. 1 Spring 2017
Limit Switches for the Mini-Mill – Part One	Don L Shaffer	Mills	DM Vol. 12 No. 2 Summer 2017
Phoenix Mill Motor Drive	Gordon D. Dick	Mills	DM Vol. 12 No. 2 Summer 2017
Portable Digital Spot Welder "There's an App for That" – Part	Dennis Kramer	Shop Machinery	DM Vol. 12 No. 2 Summer 2017
My Mostly Printed CNC: My Path to Machinekit	Tom Matukas	CNC Router	DM Vol. 12 No. 2 Summer 2017
Book Reviews: AutoCAD 3D Modeling Exercise Workbook by	George Bulliss	Hobby Community	DM Vol. 12 No. 2 Summer 2017
Along the G-Code Way: 3D Printed Fittings and Failures	Ed Nisley	3D Printing	DM Vol. 12 No. 2 Summer 2017
The Mechatronist: Automaton Mechanisms – Part Seven	Weston Bye	Projects	DM Vol. 12 No. 2 Summer 2017
Design and Construction of a CNC Bridge Mill	Ted and Greg Smith	Mills	DM Vol. 12 No. 3 Fall 2017
An Electronic Lead Screw for a D6000 Wabeco Lathe - Part Tw	D.B. Plewes	Lathes	DM Vol. 12 No. 3 Fall 2017
Along the G-Code Way: 3D Printed Ball Joints	Ed Nisley	3D Printing	DM Vol. 12 No. 3 Fall 2017
Coordinate Measuring Machine	Bruce Pease	Projects	DM Vol. 12 No. 3 Fall 2017
Using a Spreadsheet to Create G-Code	Thomas Allsup	Mills	DM Vol. 12 No. 3 Fall 2017
Limit Switches for the Mini-Mill – Part Two	Don L Shaffer	Mills	DM Vol. 12 No. 3 Fall 2017
The Mechatronist: Reach for the Floor, Pardner!	Weston Bye	Projects	DM Vol. 12 No. 3 Fall 2017
Involute Gearing: Design for 3D Printing	Dennis Kramer	3D Printing	DM Vol. 12 No. 4 Winter 2017
Simulating Relay Logic with Excel, Version 1.0	R. G. Sparber	Software	DM Vol. 12 No. 4 Winter 2017
Limit Switches for the Mini-Mill - Part Three	Don L Shaffer	Mills	DM Vol. 12 No. 4 Winter 2017
Book Review: A Climax Class A Live Steam Locomotive Model	Mike Massee	Book Reviews	DM Vol. 12 No. 4 Winter 2017
The Mechatronist: The WOW Clock - Part 1	Weston Bye	Projects	DM Vol. 12 No. 4 Winter 2017
The Case for Open-Source CAM	Brad Collette	Software	DM Vol. 12 No. 4 Winter 2017
Along the G-Code Way: Mostly Printed CNC Mechanics	Ed Nisley	3D Printing	DM Vol. 12 No. 4 Winter 2017
Workshop Tips: Precision Drill Long Parts	David Morrow	Tips	DM Vol. 12 No. 4 Winter 2017